

**Characterization of a Functionally Gradient Ceramic Based on  $\text{CaZrO}_3 - \text{MgO}$**

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In the case, where the structure is exposed to severe conditions of operation, such as high strength, wear and high-temperature gradients (e.g. engine components, insulation system, thermal barrier and thermal shield) must be applied.

In this work, it was developed and characterized a functional gradient ceramic coating. A ceramic composite based in  $\text{CaZrO}_3 - \text{MgO}$  was used in order to design a material with successive layers of molar composition 2:3, 1:1 and 1:3 of  $\text{CaZrO}_3:\text{MgO}$ , respectively. A dense material was obtained by sintering assisted reaction (Figure 1). Thermal conductivity at room temperature, hardness, fracture toughness, surface energy, and microstructure were characterized.

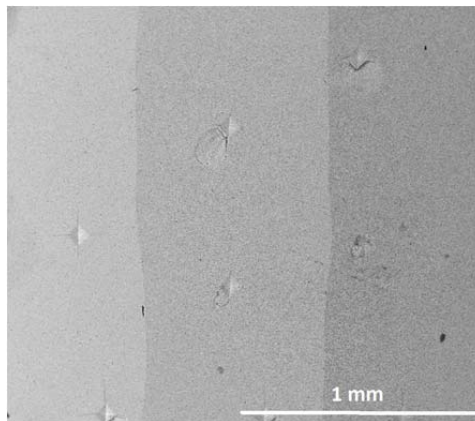


Figure 1: Three layer of  $\text{CaZrO}_3 - \text{MgO}$  with molar composition of 2:3, 1:1 and 1:3.

The results show for monolithic specimens of 2:3 CZ, 1:1 CZ and 1:3 CZ a  $H$  of 9,9 GPa, 9,8 GPa and 10,1 GPa; a  $K_c$  of 1,6  $\text{MPa}\cdot\text{m}^{1/2}$ , 1,7  $\text{MPa}\cdot\text{m}^{1/2}$  and 2,1  $\text{MPa}\cdot\text{m}^{1/2}$ ; a  $k$  of 0,59 W/mK; 0,76 W/mK and 0,79 W/mK; and a surface energy ( $SE$ ) of 43,27 mN/m, 51,39 mN/m and 46,55 mN/m, respectively. The functional gradient ceramic shows a  $H$  of 10,7 GPa, a  $K_c$  of 1,97  $\text{MPa}\cdot\text{m}^{1/2}$ ; a  $k$  of 0,82 W/mK and  $SE$  of 53,98 mN/m. The individual composition and the functional gradient ceramic show a similar relative density of 4,3  $\text{g}/\text{cm}^3$  and a porosity of 0,2%. This design methodology has the advantage of allowing the properties of the same material to suit different substrates.

**ACKNOWLEDGMENTS**

This work has been supported by the project Centro-01-0145-FEDER-000017 - EMaDeS - Energy, Materials and Sustainable Development, co-financed by the Portugal 2020 Program (PT 2020), within the Regional Operational Program of the Center (CENTRO 2020) and the European Union through the European Regional Development Fund (ERDF).